

STABILIZATION ON EXPANSIVE SOIL FOR ROAD-SUBGRADE FOR GEOTECHNIC DISASTER APPROACH

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Abstract

This research was conducted for Blang Dalam expansive clay is located in Pidie Jaya- Aceh, Sumatra-Indonesia, which is one of the embankment material used as road subgrade. Road construction use expansive clay soil for subgrade experiencing many damages. The damage of road construction is caused by low bearing capacity when water levels change, high soil plasticity results swelling experience and shrinkage during the rainy and dry season respectively. One method of expansive clay stabilization effort to increase the carrying capacity of the soil is a mixture of Lime Ca (OH)₂. Lime mix percentage variation are; 3%, 6%, 9% and 12% of the dry weight of soil. The purpose of this research is to determine the effect of lime a stabilizing agent to the improvement of the physical and mechanical properties of expansive soil. The result of untreated soil for free swelling is 1.141 % and swelling pressure of 23.18 kPa. For treated soil- lime mixture of 3%, 6%, 9% and 12%, the free swelling value are 0.64 %, 0.47 %, 0.40 % and 0.23 % respectively. Moreover, swelling pressure values for lime variation of 3%, 6%, 9% and 12% are 15.44 kPa, 13.25 kPa, 10.51 kPa, and 9.79 kPa respectively. 12% of soil-lime results shows the most effective results of free swelling which decrease for 1.14% of untreated soil to 0.23% and swelling pressure value of 23.18 kPa for untreated soil decline to 9.79 kPa.

Keywords: Expansive Soil, Free Swelling, Lime Stabilization, Roadway, Swelling Pressure.

1. INTRODUCTION

Stabilization for roadway is really depend on subgrade stability which support the main body of road for supporting design load. Subgrade is the bottom (basement) of a highway pavement construction. Subgrade must have a good bearing capacity under the load design and available for long period (design plan). Mitchell, J.K. (1976, 1975), the use of soil as road subgrade must have a certain high strength. Many recent efforts of poor soil (not good subgrade material), poorly graded, high plasticity, soft clay soil is by removing or replace with well graded and good soil. For specific areas of work like material difficulty and overpriced, the replacement soil is difficult to obtain and even may not be available around. Many losses result of properties of the soil shrinkage. For example like heave on the road, and excessive settlement foundation.

In general, if the soil is more than 50% of deposit containing 0,002 mm particles and smaller is called clay so as in Glee Blang Dalam Bandar Dua, Pidie Jaya-Aceh. This soil is one of the embankment materials and used as road subgrade. Nowadays, this material is commonly used in the road subgrade fill and as a construction material in many villages and housing complexes around Pidie Jaya and Pidie. Currently, due to limited knowledge, and human sources, results this type of soil is starting to be used in National, Provincial and District roads type. Wroth. C.P. (1975), though the type of soil on the site is very sensitive to the effects of moisture content changes and is considered unstable due to the dry state, the soil will be very hard and cracked, while in a wet state, the soil will expand causing the bearing capacity is weak and can damage the road construction on it.

From these problems, it is necessary to conduct researches specifically on this clay soil. Holtz R.D., and Kovacs W.D., (1981 and 1980), soil stabilization is one of the ways or methods to improve

clay soil properties. Improvement made in this study was the addition of a mixture of lime $\text{Ca}(\text{OH})_2$ in the clay soil in Glee Blang Dalam that was expected to increase the bearing capacity of the soil or reducing soil swelling, as a result that this soil can be used as roadway subgrade material.

ASCE, (2000), the aims of this study about the behavior of soil stabilization with lime on clay soil in Glee Blang Dalam are:

1. Determine the effect of lime addition for soil shrinkage based on the value swelling expansive soil.
2. To determine the influence of water content acceleration, soil which has expand, the properties of it will affect the value of Free Swelling and Swelling Pressure.

2. DATA AND METHOD

Muhardi, et.al (2015), soil stabilization is performed to improvement strength and soil gradation. Stated that a soil must be stabilized if the soil is very loose or poorly graded and easily depressed on the field, or it has an inappropriate consistency index, and its permeability is too high, or other undesirable properties. The stabilization can be done by following actions

1. Increasing the soil density.
2. Adding an inactive material to increase soil shear strength.
3. Adding materials to cause chemical and physical changes in the soil.
4. Lowering the soil water level (dewatering)
5. Removed and import material from new borrow area.lacing the poor soil.

2.1 Lime as Soil Stabilization Material and Characteristic of Clay Soil

Ingress and Metcalf, (1992), in implementing the stabilization, the lime that is often used is calcium hydroxide $\text{Ca}(\text{OH})_2$. The use of lime as stabilization material can cause a weak ion exchange of sodium by calcium ions that are on the surface of the clay, so the percentage of fine particles tend to become coarse particles. When the lime reacts with clay minerals, it will form a strong and hard gel that is called silicate calcium that binds the soil grains or particles. Silica gels react by immediately coat and bind clay particles and close the pores of the soil in order to minimize soil plasticity index. Impairment of plasticity index is caused by the increasing of plastic limit value and is accompanied by a decrease in liquid limit.

Ingles, O.G., and Metcalf, J.B., (1972), clay soil can be defined as a collection of mineral particles that has a plasticity index according to the above *Atterberg* that when it dries to form a unified mass that required force to separate each microscopic grain. Holtz R.D., and Holm G., (1979)", microscopic is soil particle that can only be seen by using a microscope, whereas particles that can be seen by eyes directly called macroscopic.

Bowles (1993), stated that clay expansion occurs when the water content increases from the reference. Shrinkage occurs when the water content is reduced from the reference value to the shrinkage limit. Usually a clay soil can be expected to have a large (expansive) volume change if the plasticity index $IP \geq 20$.

2.2 Compaction and Swelling Test

Herlinawaty, et.al., (2016), stated that water content and compaction efforts is an attempt to enhance the soil density by using mechanical energy to compress the particles. Proctor, RR., (1933), the maximum soil density will be achieved when the moisture content is optimum and the maximum dry volume weight. The energy required for compaction (E_c) on a standard Proctor test specimen of soil sample can be calculated by Equation 1.

$$E_c = \frac{W \times H \times N \times L}{V} \dots\dots\dots (1)$$

where:

- E_c = energy of compaction (gr cm/cm³);
- W = hammer weight (g);
- H = drop hammer height (cm);
- N = frequency of compaction in each layer;
- L = total of layers; and
- V = volume of the mold (cm³).

According to experiment, any soil samples with different water content were compacted in the mold and each weight and volume was known, then the weight of wet volume (γ_b) can be calculated by Equation 2.

$$\gamma_b = \frac{W}{V} \dots\dots\dots (2)$$

where:

- γ_b = Weight of wet volume (gr/cm³)
- W = Weight of wet soil in the mold (gr)
- V = Volume of the mold (cm³)

The moisture content is the ratio between the pore water weight and dry soil grain weight. It is calculated by using Equation 3.

$$W = \frac{W_w}{W_s} \times 100\% \dots\dots\dots (3)$$

where:

- w = moisture content (%)
- W_w = weight of water in the soil pore (g)
- W_s = weight of oven dry soil (g)

The maximum dry volume weight of soil in optimum water content can be calculated by using Equation 4.

$$\gamma_k = \frac{\gamma_b}{1 + w} \dots\dots\dots (4)$$

where:

- γ_k = weight of dry volume (gr/cm³);
- γ_b = weight of wet volume (gr/cm³);
- w = moisture content (%).

Nature of Swelling the soil is one of the characteristics that are less profitable in the use of land as road construction material mainly roadway subgrade, According Herlinawaty, et.al (2016), declare that the swelling soil is a state where the end of the volume will be greater than the initial volume as a result of the activity of the soil constituent particles. According quoted from McCarthy, D.F., (2002), also argues the development result of changes in moisture content, as shown in Figure 1.

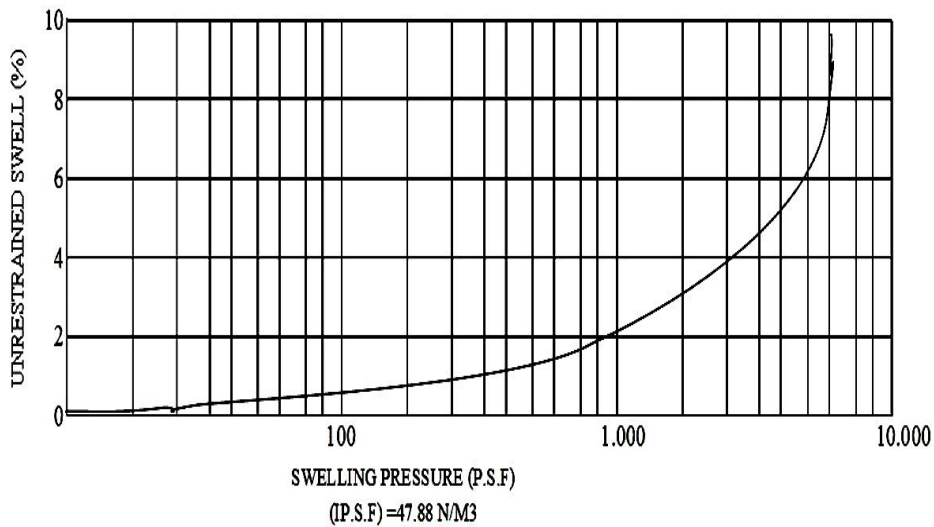


Figure 1: Effect of Initial Moisture Content of the Swelling Pressure

(Source: McCarthy, D.F., 2002)

The swelling soil testing includes Free-Swelling and Swelling- Pressure. Free Swelling is the soil swelling without load on the top, the soil will be free to swell. Swelling Pressure is pressures arising from the swell are happening so that pressing proving ring. Clay particles contained in a type of soil is very big influence on the nature of the swell of the soil. The relationship between Free Swelling and Swelling Pressure can be seen in Figure 2.

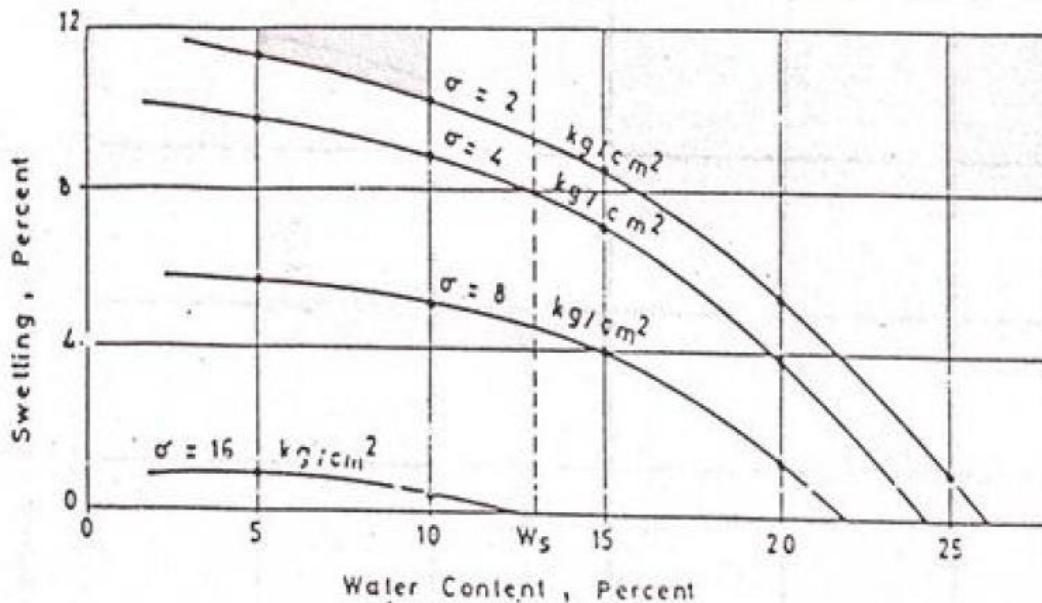


Figure 2: Relations between Free Swelling with Swelling Pressure

Based on the research that has been conducted toward clay soil Glee Blang Dalam Bandar Dua, Pidie Jaya-Aceh, the testing results of physical properties and mechanical properties of natural soil obtained as shown in Table 1. It can be seen the soil is expansive, denoted from the plasticity index $IP \geq 20$, with the total of clay fraction (<0.002 mm) that is swelling pressure 23.18 kPa.

Table 1: Data of Physical and Mechanical Properties of Natural Soil Glee Blang Dalam Bandar Dua, Pidie Jaya-Aceh

No.	Testing Parameter	Results
1	Specific Gravity (gr/cc)	2,77
2	Moisture Content (%)	15,11
3	Atterberg limits	83,36
	- Liquid Limit (LL, %)	
	- Plastic Limit (PL, %)	33,57
	- Plastic index (PI, %)	49,79.
4	Filter Analysis	
	- Sand(%)	16,26
	- Silt/Clay (passed # 200, %)	37,27
	- Clay (fraction <0.002 mm, %)	46,17
5	Group index	A-7-6 CH
	- Silt/Clay (passed # 200, 37,3 %)	
	- Liquid Limit (LL, 83,4 %)	
	- Plastic index (PI, 49,8%)	
6	Compaction Test	31,08
	- Optimum Moisture Content%	
	- Maximum Dry Density (gr/cm ³)	1,32
7	Swelling test	
	- Free Swelling (%)	1,14
	- Swelling Pressure (kPa)	23,18

3. THE RESULTS OF STABILIZED SOIL BY LIME

The testing results of soil physical and mechanical properties variations with a mixture of lime can be seen in Table 2. Variation soil mixture showed a concomitant decrease with the increase of lime mixture percentage.

Table 2: Results of the Soil Specific Gravity with a Mixture of Lime Variation

Soil Mixture + Lime Variations	Specific Gravity (Gs)
Natural Soil	2.77
Soil + 3% of lime	2.69
Soil + 6% of lime	2.69
Soil + 9% of lime	2.65
Soil + 12% of lime	2.60

As show in Table 3 above, the results of soil sieve analysis test in any variation of mixture, it can be seen that the distribution of grain retained in the sieve no.10 to no. 200 has increased, while the distribution of soil grain that passes sieve no. 10 to no. 200 decreased from the original soil.

Table 3: The Testing Results of Soil Sieve Analysis by adding lime mixture

Sieve No.	Soil mixture + Lime variations				
	Natural Soil	(%) Passed 3%	(%) Passed 6%	(%) Passed 9%	(%) Passed 12%
#4	100	100	100	100	100
#10	99,13	99,70	99,84	99,74	99,68
#20	98,20	99,37	99,69	99,65	99,23
#40	97,28	99,04	99,51	99,49	98,49
#60	96,08	98,61	98,56	98,53	97,14
#80	95,13	98,05	97,84	97,16	95,92
#100	92,32	97,47	97,65	95,17	95,74
#140	88,95	95,29	96,55	95,54	94,69
#200	84,27	83,44	68,85	68,97	69,84

Based on the testing results shown in Table 4, it can be seen that the liquid limit tended to decrease while the plastic limit tended to increase. Thus, the plasticity index tended to decrease with increasing the lime percentage.

Table 4: The Testing Results of Soil Atterberg Limits by Lime Mixture Variations

No	Soil Mixture + Lime Variations	Atterberg Limits (%)		
		Liquid Limit (LL, %)	Plastic Limit (PL, %)	Plasticity Index (PI, %)
1	Natural Soil	83.36	33.57	49.79
2	Soil + 3% of lime	82.83	31.93	50.90
3	Soil + 6% of lime	80.23	31.40	48.83
4	Soil + 9% of lime	79.26	30.96	48.30
5	Soil + 12% of lime	78.80	31.15	46.85

The Results of Glee Blang Dalam clay soil mixing by the lime resulted in any changes in Group Index (GI) or Soil Group Index. Given the change both in the original soil or the soil mixture, we can know the soil quality by group according to ASSHTO and USCS system, as show in Table 5.

Table 5: Group Index (GI) and Soil Classification System

No	Soil Mixture + Lime Variations	Group Index GI (%)	Soil Groups According to Classification System	
			AASHTO	USCS
1	Natural soil	47	A-7-6	CH
2	Soil + 3% of lime	36	A-7-6	CH
3	Soil + 6% of lime	35	A-7-6	CH
4	Soil + 9% of lime	34	A-7-6	CH
5	Soil + 12% of lime	33	A-7-6	CH

From the testing results of soil and lime mixture compaction in Table 6, it showed that the increasing percentage of lime in the soil, the dry volume weight value will increase and the optimum moisture content (OMC) value will decrease.

Table 6: Results of Compaction Testing

No	Soil Mixture + Lime Variations	Parameter of Compaction	
		Maximum dry weight (gr/cm ³)	Optimum Moisture Content (%)
1.	Natural soil	1,318	31.08
2.	Soil + 3% of lime	1.342	29.53
3.	Soil + 6% of lime	1.345	28,55
4.	Soil + 9% of lime	1.353	27.48
5.	Soil + 12% of lime	1.361	26.62

The decline Free Swelling occurs along with the addition of lime each of the various a mixture of lime as show in Figure 7, where the mixture of lime 3% variation experienced a significant decrease of 1.141% on natural soil became 0.637% on a mixture of 3%, while in another variation, a relative decline little.

Tabel 7: Results of Free Swelling

No.	Soil Mixture + Lime Variations	Free Swelling (%)
1	Natural soil	1,141
2	Soil + 3% of lime	0,637
3	Soil + 6% of lime	0,468
4	Soil + 9% of lime	0,393
5	Soil + 12% of lime	0,233

As show in Table 8, described decrease in swelling pressure occurs along with the addition of lime each variation of a mixture of lime, where the mixture of lime 3% variation experienced a significant decrease of 23.18 kPa on natural soil became 15.44 kPa on a mixture of 3%, while in another variation, relative decline little.

Table 8: Results of Swelling Pressure related Soil-Lime Mixture

No.	Soil Mixture + Lime Variations	Swelling Pressure (kPa)
1.	Natural soil	23,18
2.	Soil + 3% of lime	15,44
3.	Soil + 6% of lime	13,25
4.	Soil + 9% of lime	10,51
5.	Soil + 12% of lime	9,80

4. DISCUSSION

The results of the research, clay soil in Glee Blang dalam, Pidie Jaya district has a dark brown reddish color, it is clay and sticky when held by hand. Moreover, in the dry condition, the soil is very hard and strong while in the wet condition, the soil is weak and fluffy, so that the soil can be said clays. From the results of the physical properties and classification of the original clay in this soil, according to AASHTO, it is classified into groups A-7-5 (argillaceous) and according to USCS, it is classified into high plasticity anorganic clay and fat clays (CH).

4.1 Effect of lime mixture on physical properties of clay soil

Wesley, L.D., (1977), stated that a mixture of soil and lime will produce a solution that adheres the particles, the existing pore cavities will partly surrounded by the harder sedimentation material and more difficult to penetrate the water. Pore cavity isolated by impermeable sedimentation layers will be measured as the volume of grain, thus increases the volume of

grain and reduces of soil types subsequently. The addition of lime percentage to some extent will increase the pore cavities that are trapped in sedimentation layers and will decrease the specific gravity of the mixture. Sieving analysis test, dry sieving and wet sieving (hydrometer) analysis, was conducted, we found the natural soil clay content of 30.96%. Testing of particle-size distribution, especially in the tendency of changes in the fraction value <0.002 mm, it could determine changes in the properties of the soil mixture. The test results showed that the addition of lime percentage will decrease the percentage of the fraction <0.002 mm, it suggested that the binding of the lime to fine particles become greater.

Chen (1975) revealed a decrease in the liquid limit and plastic limit caused by the strong Ca+ ions in lime replaces the weak positive sodium ions on the surface of the particles. This change makes the better balance of ion particles. Then, it decreases the water absorption rate. The addition of Ca+ ions also increase the density of ions that create the particle capacity become smaller. In Atterberg limits testing, it indicated that the liquid limit tended to decrease with increasein the lime percentage, while the plastic limit was likely to increase with the increase in the lime percentage as shown in Figure 3. From these test results, it also showed that the plasticity index decreased with increasein the lime percentage.

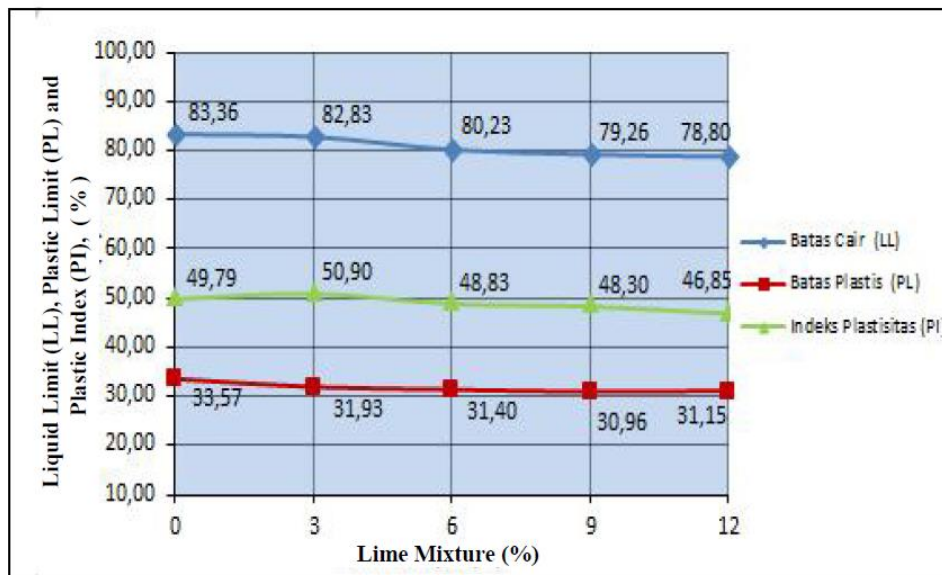


Figure 3: Correlation between Liquid Limit and Plastic Limit by the Addition of Lime

To determine the quality of the natural soil or its mixture with lime, first, it was determined its group index by using the equation, $GI = (F - 35) [0.2 + 0.005 (LL - 40)] + 0.01 (F - 15) (PI - 10)$, so we obtained the group indexes according to ASSHTO system as shown in Table 5. From the table, it shows no changes in the natural soil group due to lime used as a mixture in the form of grains was smooth gradation so unnoticeable on the distribution of grains. Also by using USCS classification system, it did not change the natural soil group, due to the amount of lime used as a mixture in the form of fine grains that were not too noticeable on the distribution of grain after it was mixed.

4.2. Effect of Lime Mixture on Clay toward Compaction

Soil compaction test results are as shown in Table 6, the maximum dry weight showed an increase while the optimum moisture content (OMC) decrease with increasing of lime mixture. This is because the lime mixed in the soil can increase the holding capacity or increasing inter-

granular holding ability among the grains. In addition existing pore cavities, it will be partially surrounded by harder cementation thereby reducing clay particle that binds water, so the moisture content in the soil will decrease.

From the results, it can be described that the more the addition of lime to clay soil, the less percentage of grains, and clay particles that react with water getting fewer. Thus, the moisture content needed to solidify the soil decreases with increasing of lime percentage. At the optimum moisture content, water can have a function as a lubricant so that the composition of the grain is better, the grain filling each content, easily solidified which will increase the soil density.

4.3. The influence of a mixture of lime on clay the value of Glee Blang Dalam Free Swelling and Swelling Pressure

As shown in Figure 4 and Figure 5, shows the tendency decline in value Free Swelling along with the addition of lime. Decrease Free Swelling and Swelling Pressure occurrence due to the addition of lime, this lime causing clots that can enhance inter-grain belt. The increased bond between grains, it will improve the ability to interlock between the granules. In addition, the existing pore voids will partially surrounded cementation material is harder, so that the grain is not easily broken or deformed by the influence of water.

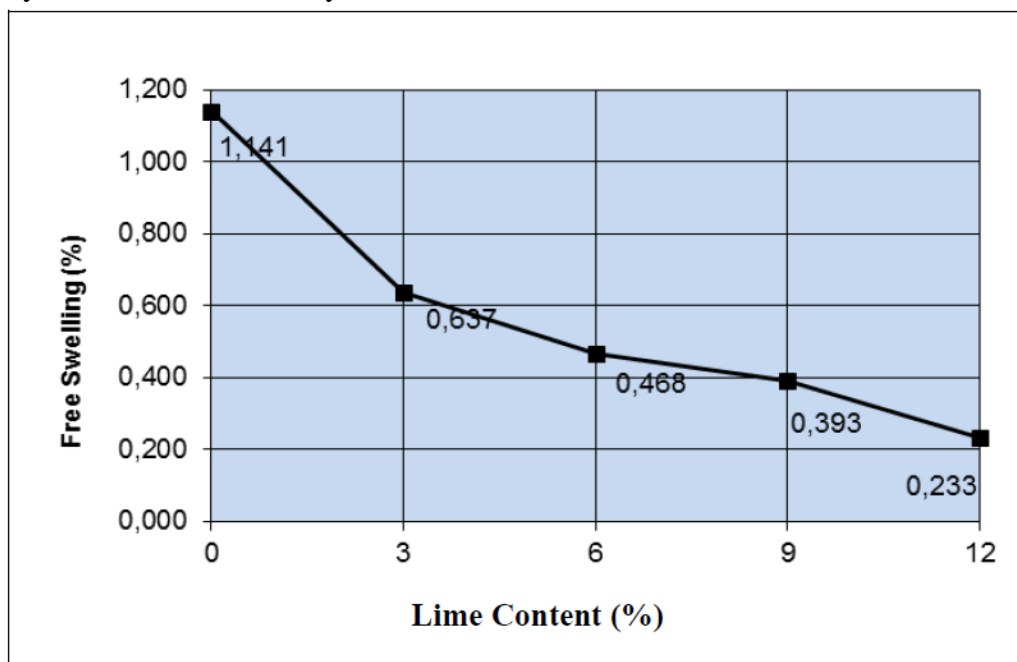


Figure 4: The Connection of Value Free Swelling with Lime Addition

This is because the lime is mixed in the soil Glee Blang Dalam can increase the holding capacity to minimize inter-granular and voids and moisture content also decreases. Decrease Free Swelling and Swelling Pressure is influenced by the density of the soil, can be interpreted by the increasing density of the swelling value will also decrease.

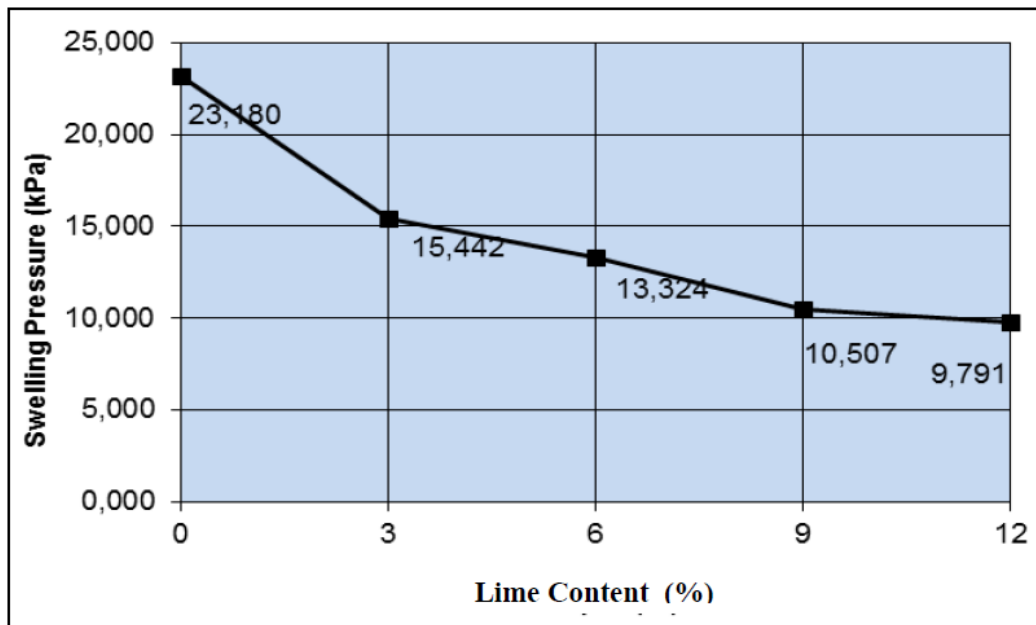


Figure 5: The Correlation of Swelling Pressure with the Addition of Lime

5. CONCLUSIONS

The results of this research can be concluded:

1. The classification of the natural clay soil, according to AASHTO it is classified into groups A-7-5 and according to USCS, it is included into high plasticity unorganic clay and fat clays (CH).
2. The results of Atteberg limits testing from soil mixed with the lime showed a decrease in soil plasticity index. The decrease was shown by the results of the liquid limit test of 83,36 % decreased to 78,80 % in the lime percentage of 12%.
3. The results of plastic limit test of 33,57% decreased to 31,15 % in the lime percentage of 12 %. Thus.
4. The plasticity index decreased from 49,79 % to 46,85 % in the lime percentage of 12 %.
5. On the lime percentage addition from 3% to 12% , the Swelling pressure increased depend on water absorb increased.
6. Index plasticity of soil is reduce as also free swelling and swelling pressure will be decreased.
7. Soil material from Gle Bang Dalam, Pidie Jaya District, is cannot be used as construction material like for highway, bridge, runway.

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